



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>MA</i>	APPROVED <i>KE</i>	DRAWING NO. DSI 9146	REV. A SHEET 1 OF 1
DATE 99.03.22		TITLE D206-559-023 BEARPAW	SCALE NTS
A	99.03.22	NEW ISSUE	

# DART SERVICE INSTRUCTION

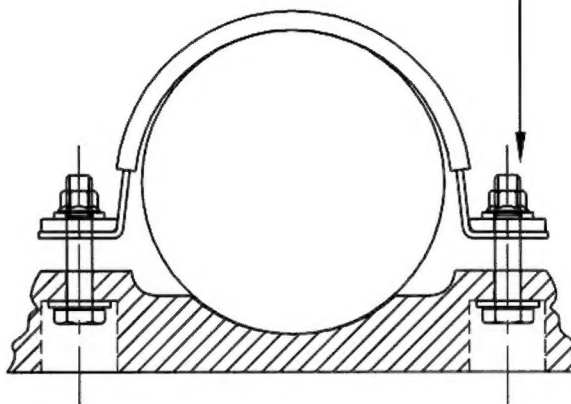
AMEND INSTALLATION D206-559-023  
OF DRAWING D206-559 REV. G

CANADIAN STC: SH92-17  
US FAA STC: SH1031NE

**OBSOLETE**

49.03.23 *KE*

REPLACE AN4-15A AND AN4-17A  
BOLTS WITH AN4-13A BOLTS AND  
INSTALL ONLY ONE AN960JD416  
WASHER PER BOLT



FOR THE D206-559-023 NARROW BEARPAW INSTALLATION, DELETE THE FOLLOWING  
FROM THE PARTS LIST ON PAGE 1 OF D206-559 REV. G:

Qty -023	Part Number	Description
12	AN4-15A	BOLT
12	AN4-17A	BOLT
24	AN960JD416	WASHER

ADD:

Qty -023	Part Number	Description
12	AN4-13A	BOLT
12	AN960JD416	WASHER